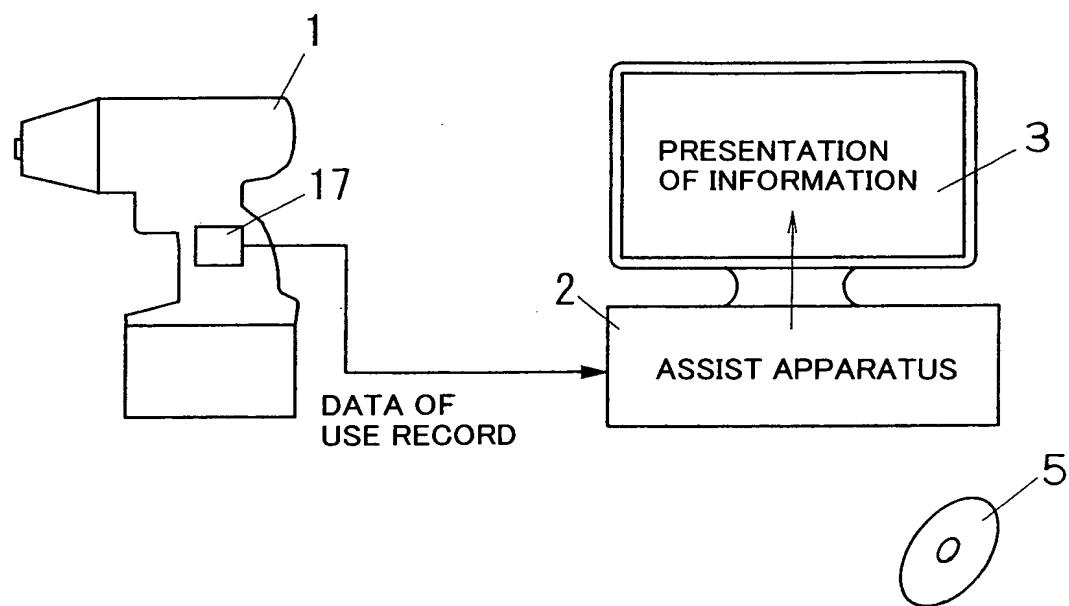


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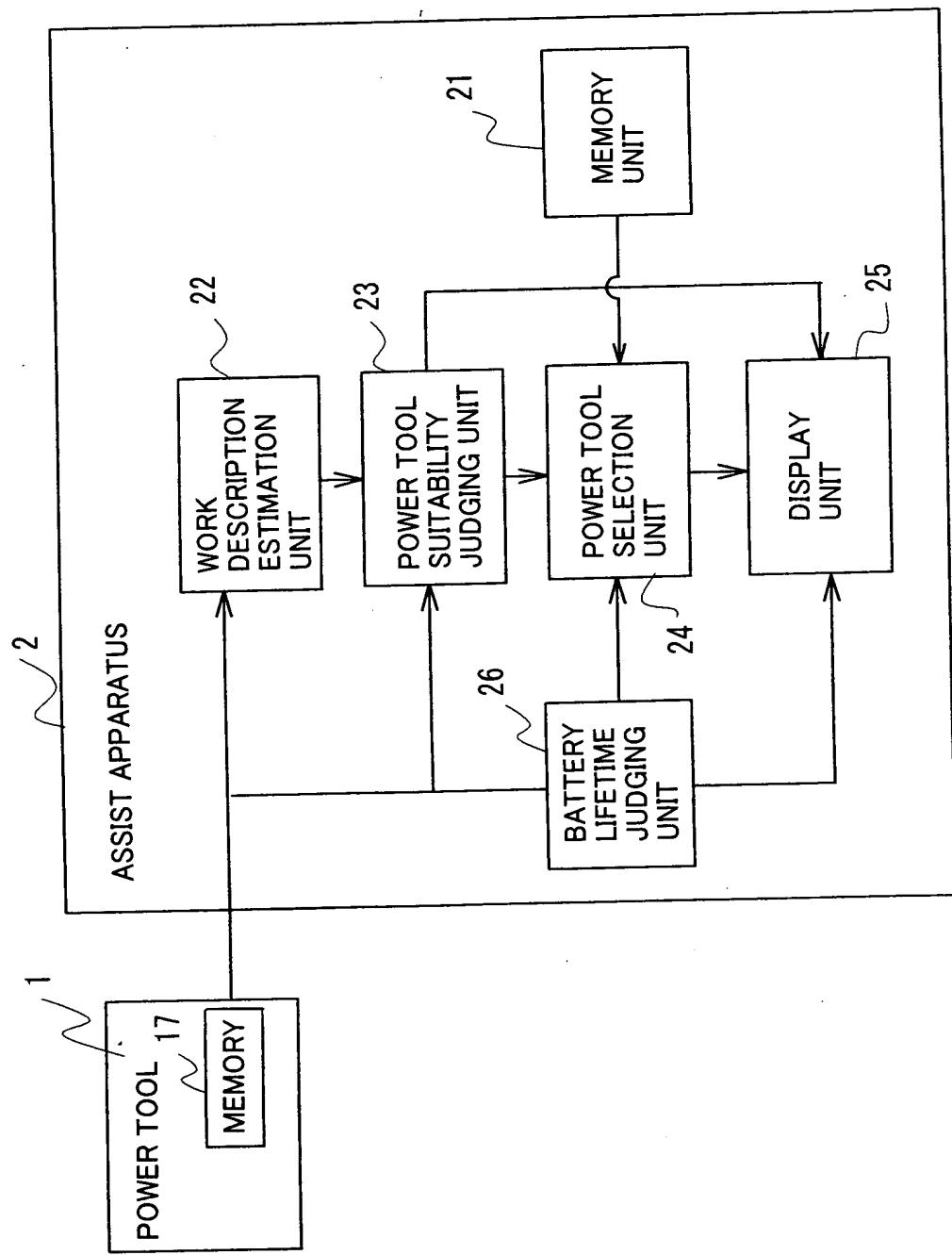
FIG. 1



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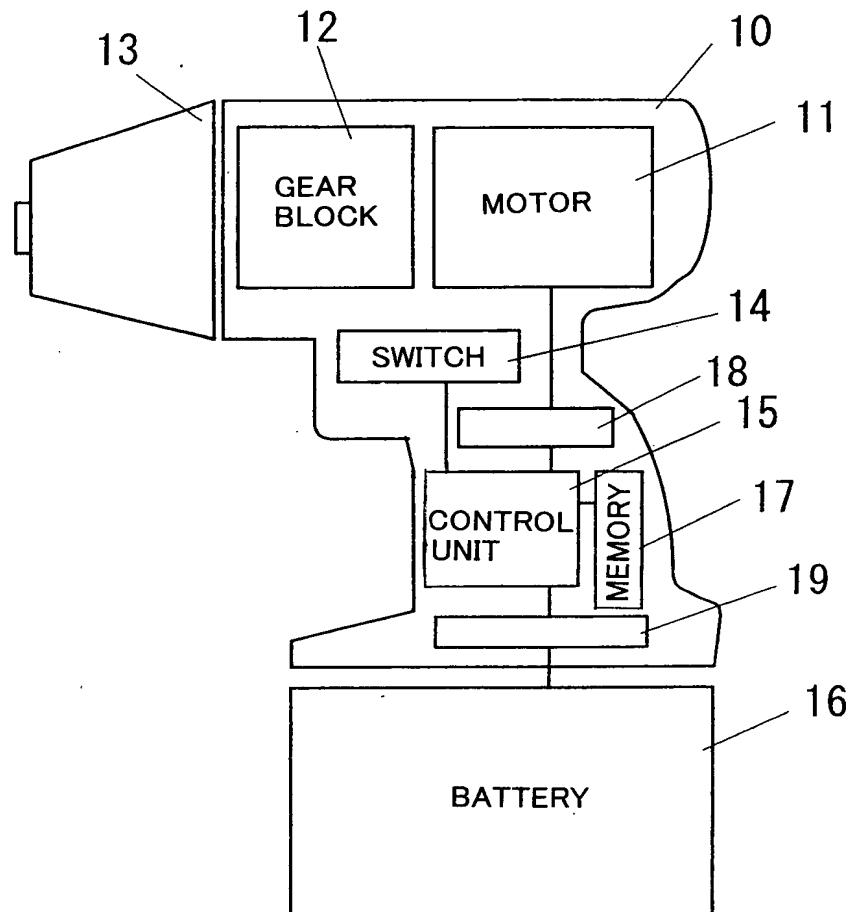
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FIG. 2



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FIG. 3



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FIG. 4

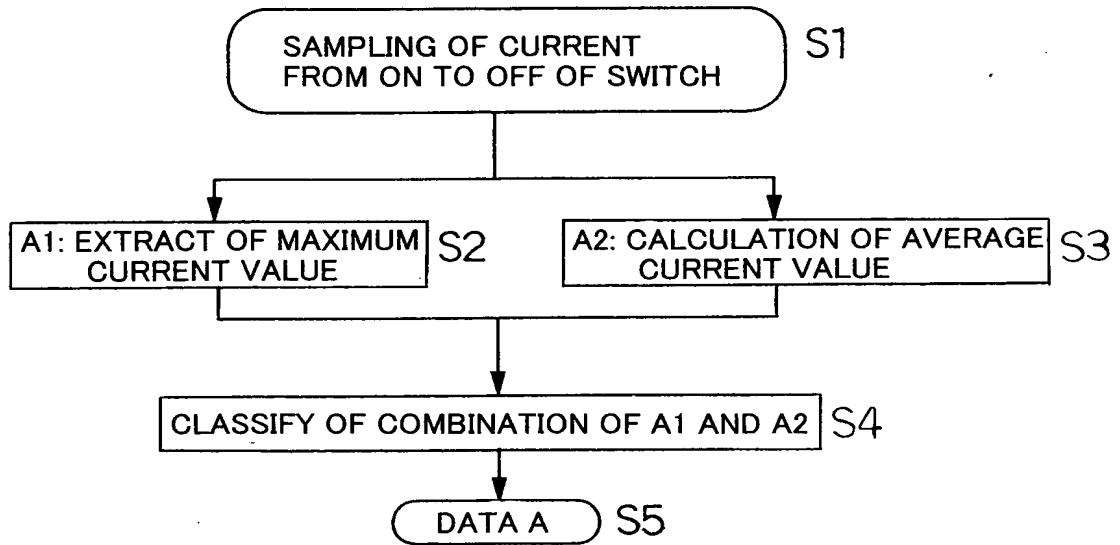


FIG. 5

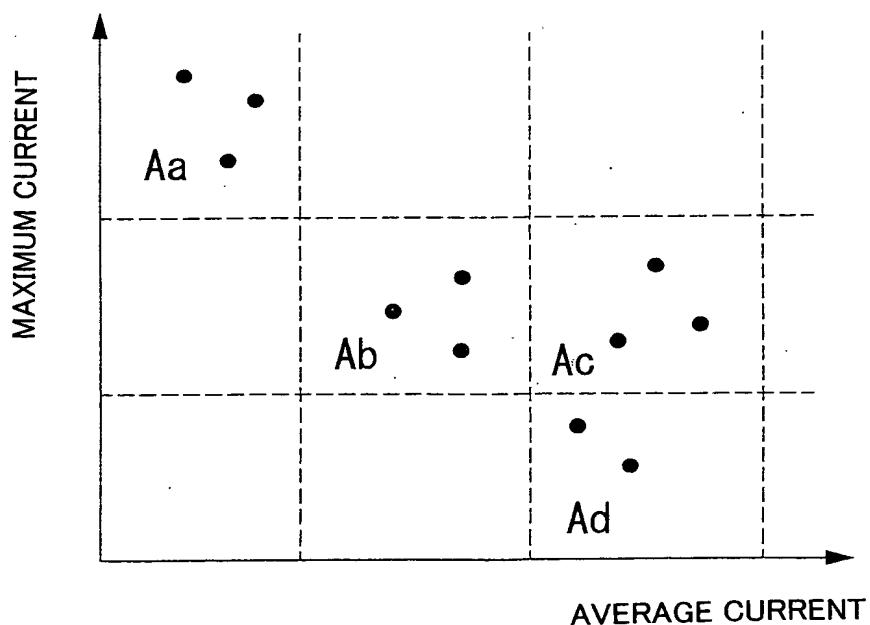
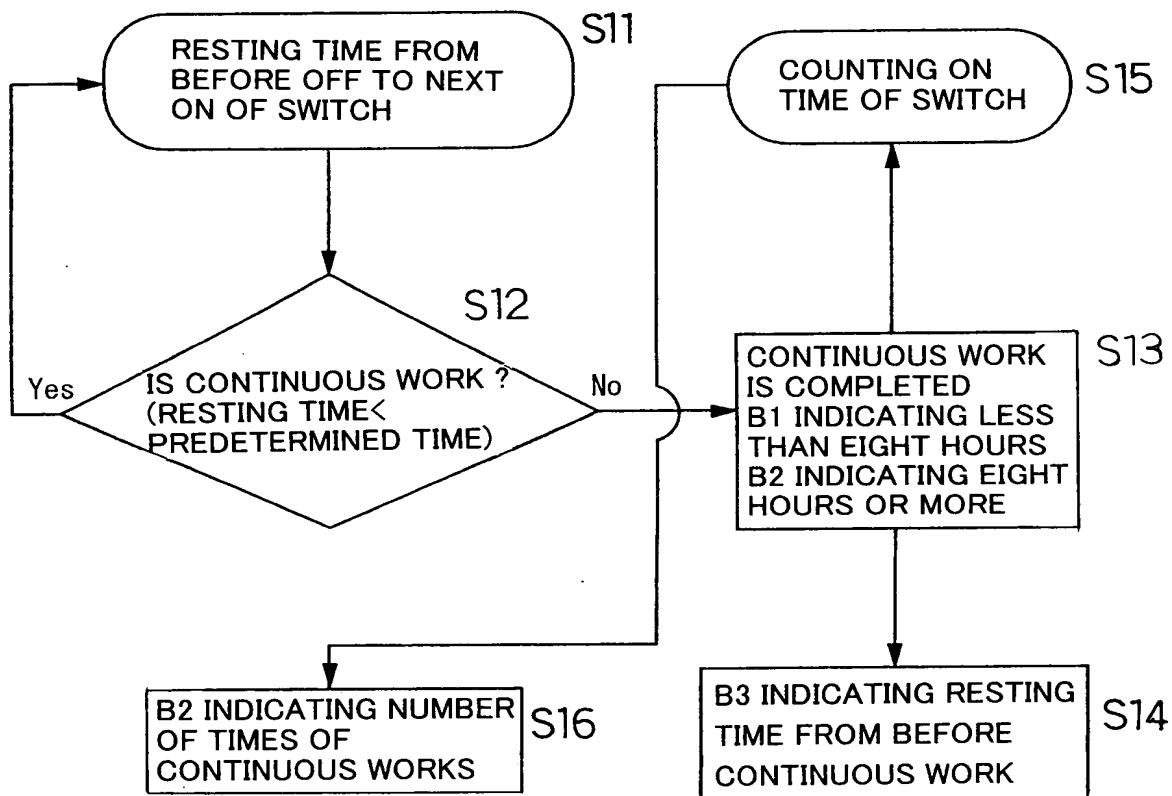


FIG. 6



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FIG. 7

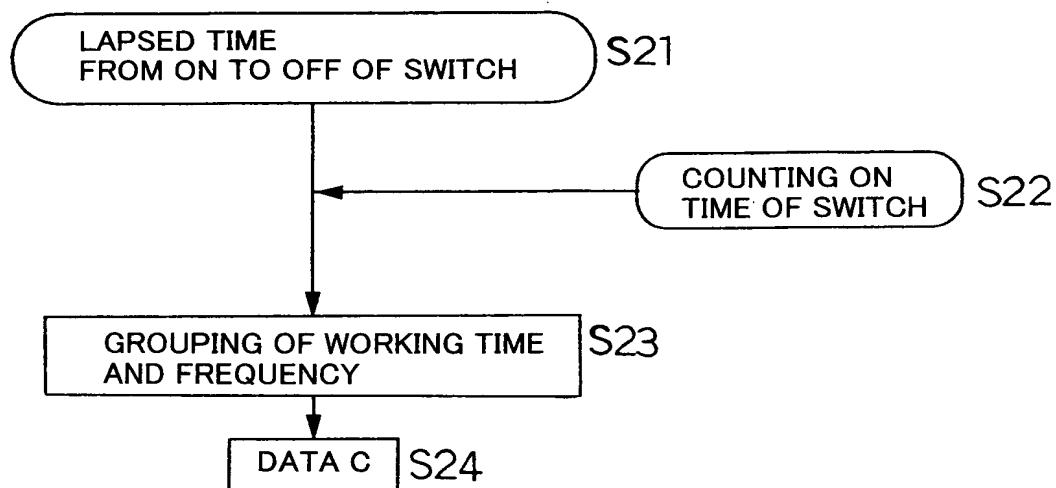
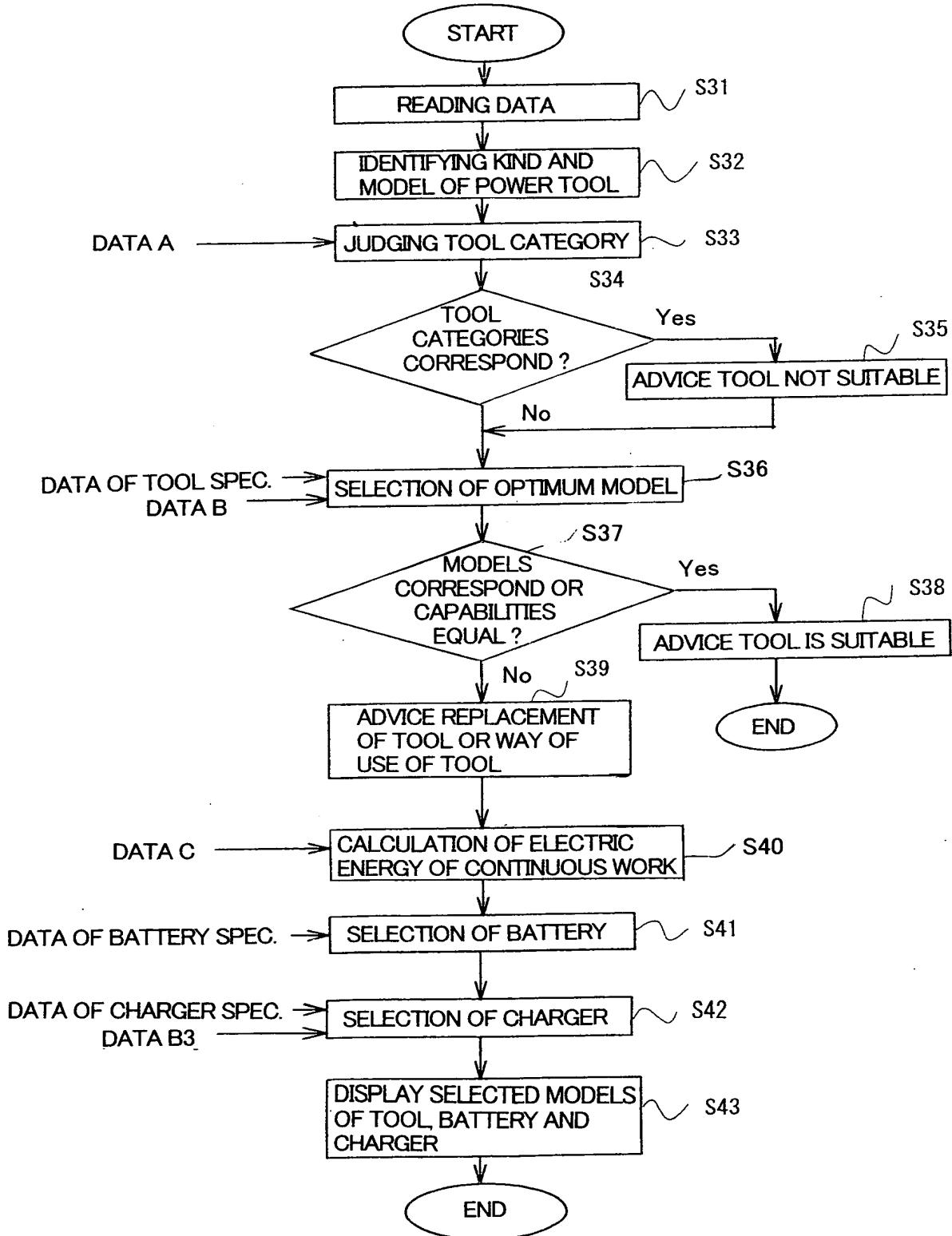


FIG. 8

	WORKING TIME	FREQUENCY
Ca	LESS THAN 2.5 SEC	2
Cb	2.5 TO LESS THAN 5 SEC	1
Cc	5 TO LESS THAN 7.5 SEC	5

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FIG. 9



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FIG. 10

